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### PUMPMASTER 60 - 12:1 RATIO OIL PUMP

# PM60 HEAVY-DUTY SERIES

#### HEAVY-DUTY HIGH PERFORMANCE PUMP

Double acting air operated moderate pressure and high delivery pump for very large installation with simultaneous operation outlets or when low air pressure or low temperatures would limit pump performance. Built in port for optional (PN 609 008) pressure relief valve. Flange mounted pump.

# **PRODUCTS HANDLED** • Synthetic and mineral based oil.

- Hydraulic oil.
- Gear lube.
- Transmission fluid.

#### **MARKETS**

- Very large auto and truck dealers.
- Construction equipment maintenance.
- Mining equipment maintenance.
- Large fleets.
- Railroad and mass transit maintenance.
- Marine.
- In plant oil distribution.

MODELS		
PART No.	APPLICATION	WEIGHT
537 131	Universal stub pump. Flange mounted	41.9 lb (19 kg)

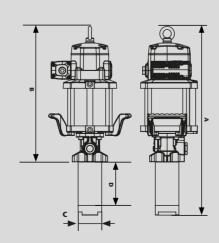
TECHNICAL DATA PRESSURE RATIO 12:1		
Air pressure operating range	20 to 170 psi (1,5 to 12 bar)	
Air consumption (1)	41 scfm (1.150 NI)	
Maximum fluid outlet pressure	2,040 psi (144 bar)	
Air motor effective diameter	6" (150 mm)	
Air motor stroke	4" (100 mm)	
Delivery at 60 cpm	5.3 gal/min (20 l/min)	
Maximum free flow delivery	17 gal/min (65 l/min)	
Air inlet	1/2 " NPTF	
Fluid inlet	1 1/2" NPTF	
Fluid outlet	3/4" NPTF	
Wetted and seal materials	Cast iron / Hard chromed steel / Steel / Polyurethane / NBR	
Noise level (2)	80 dB	
Manual	853 818	

- (1) Maximum air consumption with 72 psi (5 bar) air inlet pressure and 60 cpm.
- (2) Maximum noise level measured at 3' (1 m) from the pump, 100 psi (7 bar) air pressure and free delivery.

SAE 10, 70 °F (21 °C) CAPACITY CURVE

#### **DIMENSIONS Inches - (mm)** PART No. 537 131 28 1/2" (716) 20 1/4" (516) 2 3/4" (70) 8" (200)





#### AIR CONSUMPTION Fluid pressure Cycles/min 1305 3000 - 106 1160 bar - (100 psi) 2500 88 1015 70 60 -870 2000 -5 bar (72 psi) 50 -725 1500 - 53 3 bar (43 psi) 40 580 30 435 1000 - 35 20 . 290 10 - 145 0 0 bar psi NI/min scfm 5.3 7.9 13.2 15.9 18.5 2.6 10.6 Outlet pressure Air consumption